

**ART METAL PRODUCTS®**  
**Double Door All-Welded Equipment Storage Lockers**  
**With Turn-Handle Latching**

**General:** Lockers shall Be "**AMP All-Welded Equipment Storage Lockers**" as manufactured by Art Metal Products or approved equal. Lockers shall be 36" x 22" x 84". All lockers shall be factory-assembled, of all MIG welded construction, in multiple column units to meet job conditions. **Assembly of locker bodies by means of bolts, screws, or rivets will not be permitted. Welding of knockdown locker construction is not acceptable.** Grind exposed welds and metal edges flush and make safe to touch.

Lockers shall be **GREENGUARD Children & Schools Certified<sup>SM</sup>**

**Finishing:** All locker parts to be cleaned and coated after fabrication with a seven stage zinc/iron phosphate solution to inhibit corrosion, followed by a coat of high grade custom blend powder electrostatically sprayed and baked at 350 degrees Fahrenheit for a minimum of 20 minutes to provide a tough durable finish. Color to be selected from manufacturer's standard list of colors. **Two-Tone Color Combination: Shall be at no additional cost with the locker body, frame and trim chosen from one color and the doors may be one of any other color chosen from manufacturers standard selection.**

**AMP Equipment Storage locker Doors:** Left and right doors shall be fabricated from single sheet prime 14 gauge with single bends at top and bottom and double bends at the sides. **Doors shall include a 3" wide 18 gauge full height channel door stiffener MIG welded to the hinge side of the door as well as to the top and bottom door return bends and spot welded to the inside of door face to form a rigid torque-free box reinforcement for the door.** The latching mechanism located in the right hand door shall be a 3-point projecting turn-handle latching mechanism designed to positively engage frame at the top and bottom as well as to the center of the left hand door. The vertical lock rods shall be fabricated from 3/8" diameter round rod. Steel pry-resistant retainers are to be securely welded to inner door face midway above and below the handle. Lock rod guides shall be welded to the inner top and bottom door flanges of the right hand door insuring proper engagement between the lock rods and locker frame when the door is in the locked position. Locking devise shall be designed for use with either built-in combination locks or padlocks. Padlock Strike Plates are optional. Doors to be perforated with 5/8" x 1-1/2" diamonds.

**Door Hinges:** Hinges for wardrobe doors shall not be less than 16 gauge continuous piano type, securely riveted to frame and welded to the door. All doors shall be right hand side hinged.

**Frame / Vertical Side Panels:** Shall be of integral frame and side wall construction manufactured from 16 gauge sheet steel. The one-piece side/frame shall be formed to provide a continuous door strike on the hinge sides. Sides to be diamond perforated for added ventilation.

**Integral Frame Locker Base:** 16 gauge formed sheet steel with double return flanges at the front and rear. A full depth horizontal channel shall be MIG welded under the locker bottom front-to-back at the left and right side of each welded locker unit as well as beneath each vertical side panel for maximum rigidity.

## **AMP All-Welded Equipment Storage Locker (Page 2)**

**Flat Tops:** Shall be formed of one piece of 16 gauge cold rolled sheet steel and shall be an integral part MIG welded to each vertical side panel frame member and be continuous to cover the full width of a multiple locker unit.

**Hat Shelves, Intermediate Shelves And Bottoms:** Shall be 16 gauge sheet steel, have double bends at front and shall be MIG welded to the sides. Provide (1) full width shelf at top and (1) full-width shelf at bottom.

**Backs:** Shall be 18 gauge cold rolled sheet steel, be continuous to cover a multiple twin-framed unit and be welded to each vertical side panel.

**Locks (If Required):** Shall be master keyed to one system for the entire project. (See lock use chart for suggested lock application).

**Equipment:** Provide (1) full-width 1" diameter stainless steel coat rod per locker.

**Lifetime Warranty:** Art Metal Products Twin-Frame All-Welded Lockers are covered against all defects in materials and workmanship excluding finish, damage resulting from deliberate destruction and vandalism under this section **for the lifetime of the facility.**