

ART METAL PRODUCTS®

Welded Open-Front Sport Stock Lockers

General: Lockers shall be “**Welded Open-Front Sport Lockers**” as manufactured by Art Metal Products or approved equal. Fabricate lockers square, rigid and without warp, with metal faces flat and free from dents or distortion. Make all exposed metal edges safe to touch. Bolt or rivet all joints and connections as standard with manufacturer. Do not expose bolts or rivet heads on fronts of locker doors or frames except for fastening of number plates.

Lockers shall be **GREENGUARD Gold CertifiedSM**.

Finishing: All locker parts to be cleaned and coated after fabrication with a seven stage zinc/iron phosphate solution to inhibit corrosion, followed by a coat of high grade custom blend powder electrostatically sprayed and baked at 350 degrees Fahrenheit for a minimum of 20 minutes to provide a tough durable finish. **Stock color to be 717 Grand Slam (blue) or 721 Relay Red.**

Hat Shelf: Shall be 16 gauge sheet steel with single bends at sides and back and a double bend at front.

Optional 12" Wide Security Box: Side to be formed of 16 gauge cold rolled sheet steel. Security box door to be 14 gauge cold rolled sheet steel (plain non-ventilated). Two heavy-duty 13 gauge 7-knuckle 3-1/2" hinges shall be MIG welded to door. Door to have a combination finger pull / friction catch door latch. Padlock Strike Plates are optional.

Optional Foot Locker: Seat shall be formed of 14 gauge cold rolled sheet steel with stiffener sections for reinforcement and be prepared for padlock. Foot Locker front panel shall be 14 gauge cold rolled sheet steel with **Secure-Air-Flow** ventilation. A rubber bumper is to be mounted to locker seat to cushion seat in the open position. Padlock Strike Plates are optional.

Steel Coat Rod: Shall be full width and made of 1/2" diameter steel tubing.

Vertical Side Panels: Shall be 13 ga. 1/2" flattened expanded metal fully-framed on all four sides

Locker Base: 16 gauge formed sheet steel with double return flanges at the front, rear and sides. A full depth horizontal channel shall bolted/riveted under the locker bottom front-to-back at the left and right side of each welded locker unit for maximum rigidity and support.

Flat Tops: Shall be formed of one piece of 16 gauge cold rolled sheet steel.

Backs: Shall be 18 gauge cold rolled sheet steel.

Locks (If Required): Shall be master keyed to one system for the entire project. (See lock use chart for suggested lock application).

Equipment: Furnish each locker with one hat shelf and two single prong wall hooks.

Lifetime Warranty: Art Metal Products lockers are covered against all defects in materials and workmanship excluding finish, damage resulting from deliberate destruction and vandalism under this section for its lifetime.